

Solid-oxide fuel cells (SOFC) with hydrocarbon and hydrocarbon-derived fuels

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Robert J. Kee and Huayang Zhu

Engineering Division, Colorado School of Mines
Golden, CO 80401, USA

David G. Goodwin

Engineering and Applied Science, California Institute of Technology
Pasadena, CA 91125, USA

rjkee@mines.edu
(303) 273-3379

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30_ICS_7/04.p1



Direct-oxidation fuel cells offer a number of potentially important benefits

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Direct conversion to electricity (hydrocarbon fuels and syngas)
High efficiency at relatively low temperature (~ 700°C)
• Combined cycles (heat engines and combined heat-power)
Eliminate high-temperature moving parts (reliable and quiet)
Extremely low emissions

But, there is much research and development to be done
• Fundamental understanding of charge-transfer electrochemistry
• Fuel pyrolysis and deposit formation
• Reforming and partial oxidation processes (catalysis)
• System design and optimization, including balance of plant
• Many materials issues (electrodes, electrolyte, seals, interconnect,...)

Important intersections with combustion science and technology
• Fundamental chemistry, theory and diagnostics
• Hybrid cycles, including combustion of partially spent fuels
• Chemically reacting flow generally



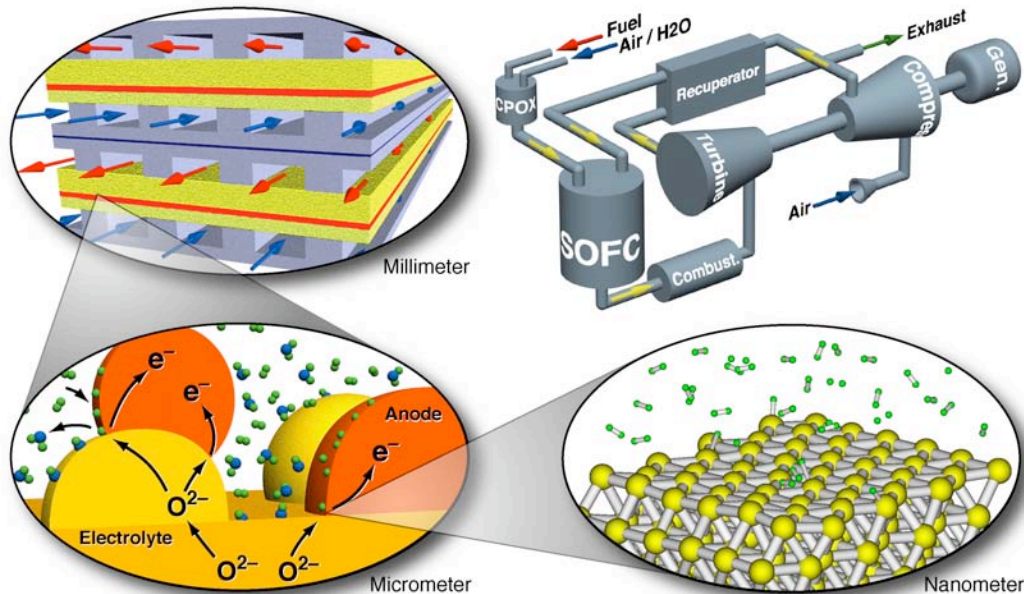
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There is important fuel-cell physics and chemistry spanning a great range of scales

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There is an extensive and growing literature in fuel cells generally and SOFC particularly

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General SOFC resources

- “The Fuel Cell Handbook,” US Dept. of Energy, 6th Ed., DOE/NETL 2002/1179, available on the web, (2002).
- Singhal and Kendall, “High-temperature SOFC,” Elsevier, (2003).
- Minh and Takahashi, “Science and Technology of Ceramic Fuel Cells,” Elsevier, (1995).

Seminal research on hydrocarbon-fueled SOFC

- E. Perry Murray, T. Tsai, and S.A. Barnett, “A direct-methane fuel cell with a ceria-based anode,” *Nature*, 400:651-659 (1999)
- S. Park, J.M. Vohs, and R.J. Gorte, “Direct oxidation of hydrocarbons in a solid-oxide fuel cell,” *Nature*, 404: 265-266 (2000)

Broad areas of research and literature

- Materials (electrolyte, electrodes, catalysts, interconnects, seals,...)
- Membrane-electrode assemblies
- Fuel cell characterization and performance
- Fundamental electrochemical processes
- Systems and hybrid cycles



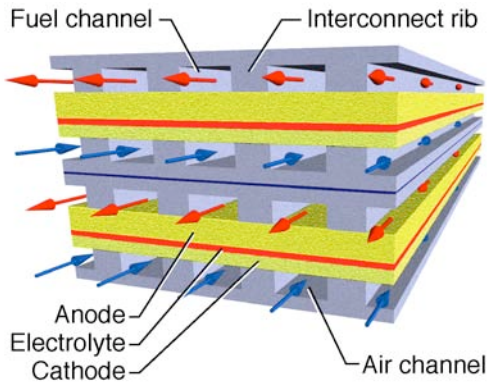
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Solid-Oxide Fuel Cells enable direct electro-chemical oxidation (DECO) of hydrocarbons

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Planar architecture

- Membrane-electrode assembly
- Interconnect carries current
- Stacked layers build voltage

Electrolyte (e.g., YSZ)

- Polycrystalline ceramic
- O²⁻ ion conductor
- Electrical insulator
- Impervious to gas flow

Electrodes

- Porous cermet composite
- Anode supports MEA

Interconnect

- High electrical conductivity
- Maintains equal potential

Flow channels

- Formed in interconnect

Characteristic dimension: 1 mm

- Channel diameter
- Anode thickness

Characteristic temperature: 700°C



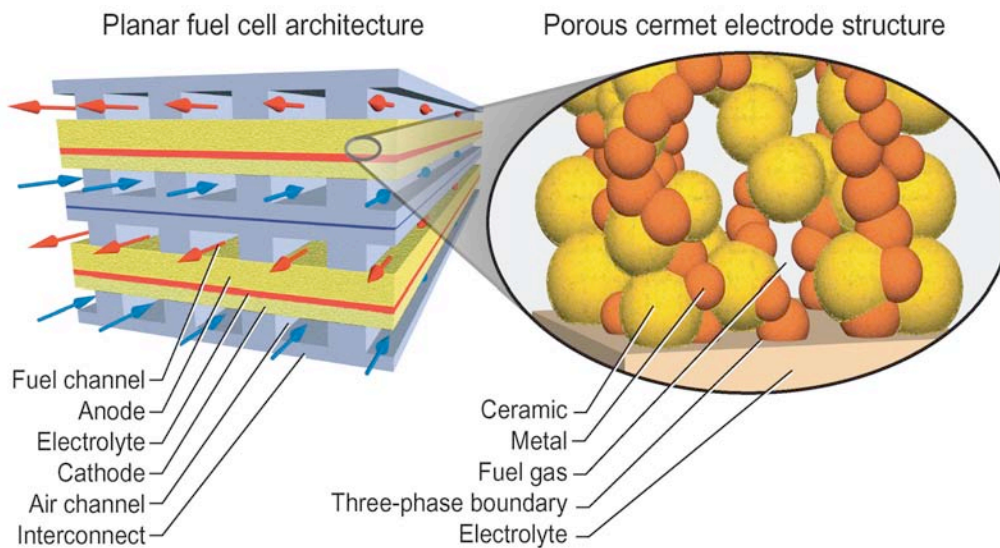
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Fuel-cell operation depends on coupled macroscopic and microscopic processes

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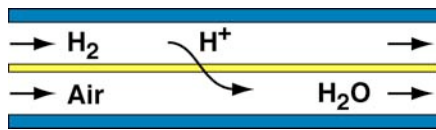
There are similarities and differences between PEM and SOFC technology

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Proton Exchange Membrane (PEM)

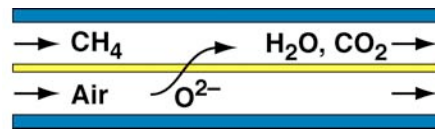
- Polymer electrolyte
- Proton-conducting electrolyte
- Low temperature ($\sim 100^\circ\text{C}$)
- Requires H_2 fuel
- CO is a poison
- Needs good reforming/separation
- Precious-metal catalysts
- Low thermal inertia
- Fairly mature



PEM

Solid Oxide Fuel Cell (SOFC)

- Ceramic electrolyte
- Oxygen-ion conductor
- High temperature ($\sim 700^\circ\text{C}$)
- Can use hydrocarbon fuel
- CO is not a poison
- May use reforming or CPOX
- Inexpensive catalysts
- Large thermal inertia
- In development



SOFC



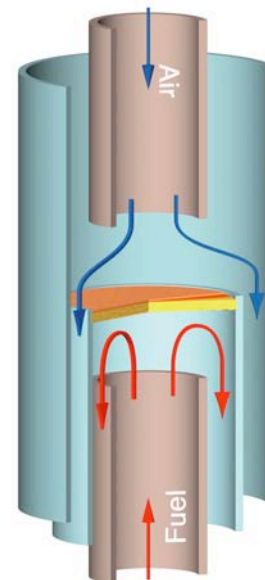
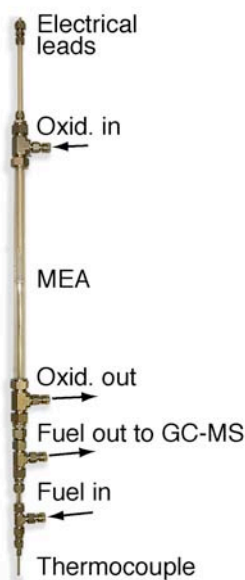
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Experiments to characterize and evaluate new material systems are often done with small “button cells”

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From the laboratory of Prof. Sossina Haile, Caltech

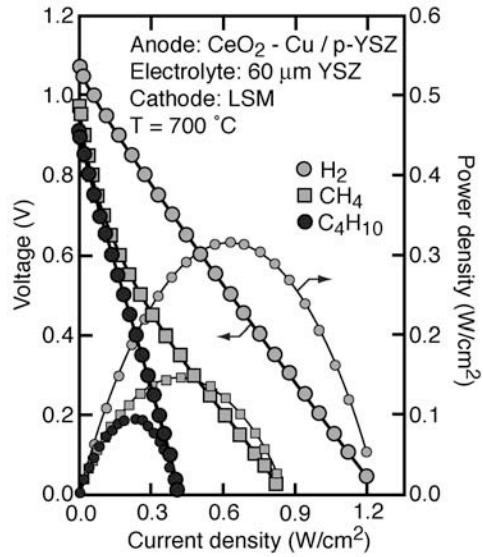
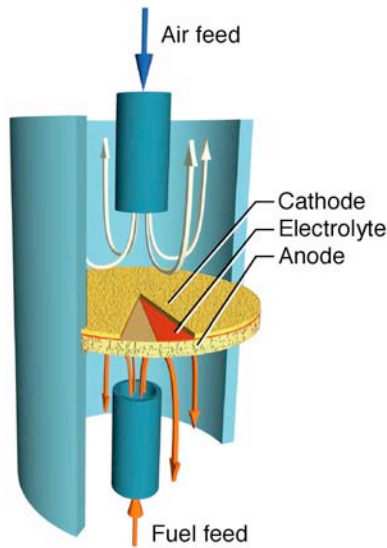
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Direct electrochemical oxidation has been demonstrated for a variety of fuels

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Data: Gorte, Kim, and Vohs, *J. Power Sources*, 106:10-15 (2002)



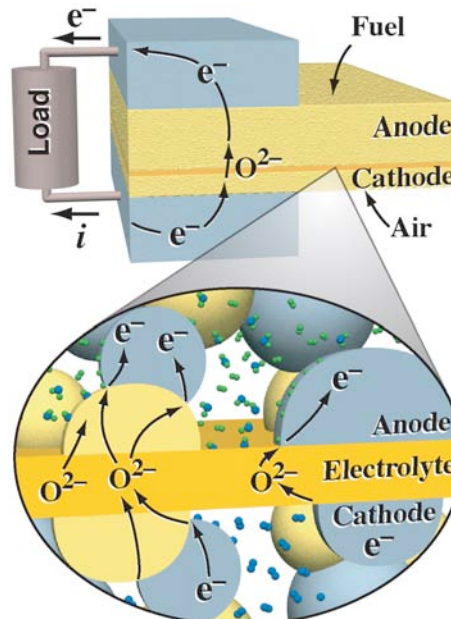
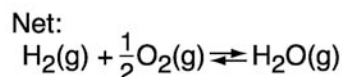
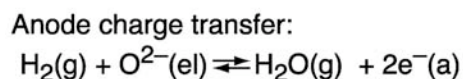
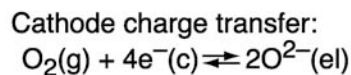
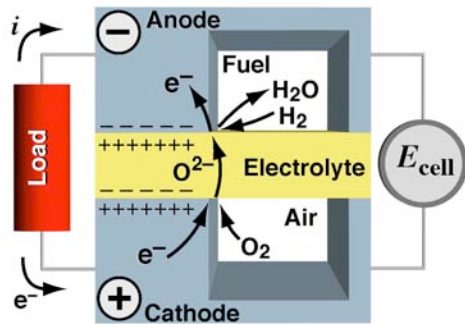
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A practical SOFC needs extensive three-phase boundaries to facilitate charge transfer

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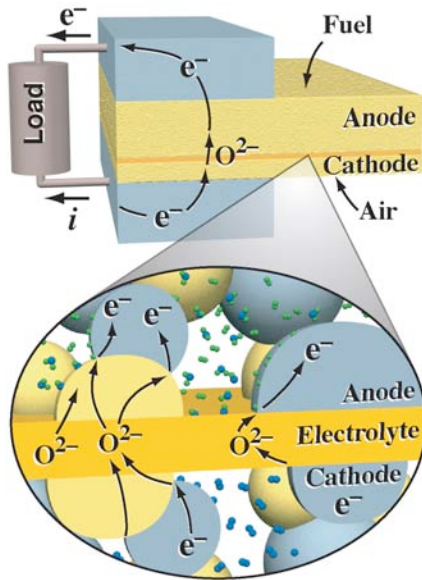
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There is a long and expanding set of materials that are being developed for fuel-cell applications

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Interconnect

- Metals (Fe-Cr alloys)
- Ceramics (e.g., $LaCrO_3$)

Electrolyte

- Yttria-stabilized zirconia, YSZ
- Samarium doped ceria, SDC
- Gadolinium doped ceria, GDC

Cathode

- Mixed ionic-electronic conductors
 - Doped (e.g., Sr) $LaMnO_3$, LSM
 - $La_{1-x}Sr_xCo_{1-y}Fe_yO_{3-\delta}$, LSCF
- Cermets

Anode

- Cermets (e.g., Ni-YSZ, Ni-SDC)
- Ceria-copper



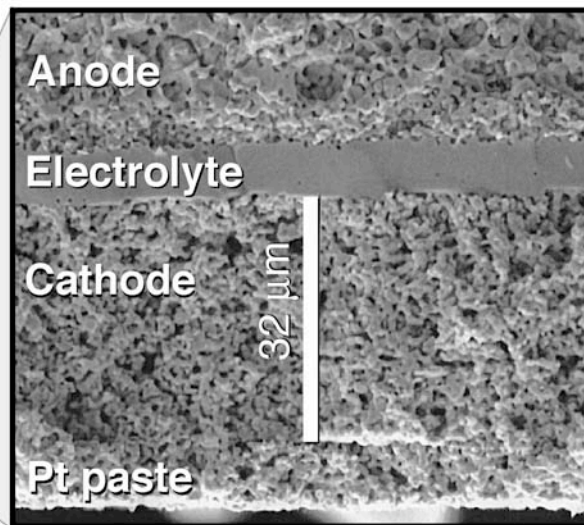
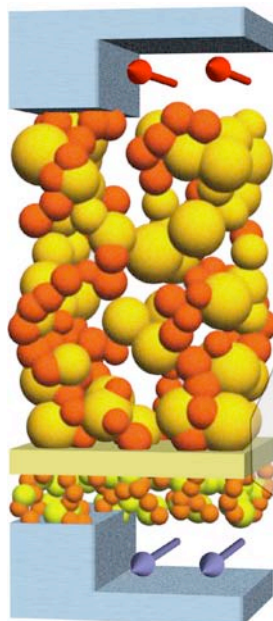
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Membrane-electrode assemblies (MEA) can be fabricated by tape-casting or extrusion technologies

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MEA fabricated by ITN energy Systems



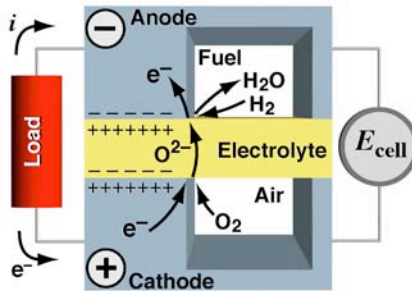
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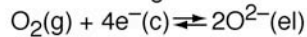
At equilibrium the electric potentials are related to the chemical potentials of the fuel and oxidizer streams

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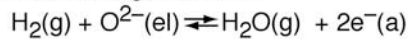
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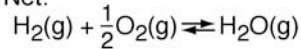
Cathode charge transfer:



Anode charge transfer:



Net:



For reversible reactions at equilibrium

$$\sum_k \nu_k \tilde{\mu}_k = 0$$

Electrochemical and chemical potentials

$$\tilde{\mu}_k = \mu_k + z_k F \phi_k$$

Cathode charge exchange

$$\mu_{\text{O}_2, \text{c}} - 4F\phi_{\text{c}} = 2\mu_{\text{O}^{2-}, \text{c}} - 4F\phi_{\text{e}, \text{c}}$$

Cathode-electrolyte potential difference:

$$E_{\text{c}} = \phi_{\text{c}} - \phi_{\text{e}, \text{c}} = (1/4F)(\mu_{\text{O}_2} - 2\mu_{\text{O}^{2-}, \text{c}})$$

Similarly, at the anode

$$\mu_{\text{H}_2} + \mu_{\text{O}^{2-}, \text{a}} - 2F\phi_{\text{e}, \text{a}} = \mu_{\text{H}_2\text{O}} - 2F\phi_{\text{a}}$$

$$E_{\text{a}} = (1/2F)(\mu_{\text{H}_2\text{O}} - \mu_{\text{O}^{2-}, \text{a}} - \mu_{\text{H}_2})$$

Reversible cell potential

$$E_{\text{rev}} = E_{\text{c}} - E_{\text{a}} = \frac{1}{2F} \left[\mu_{\text{H}_2} + \frac{1}{2}\mu_{\text{O}_2} - \mu_{\text{H}_2\text{O}} \right]$$



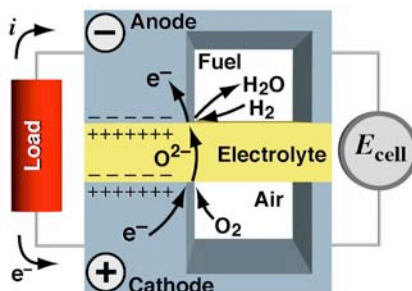
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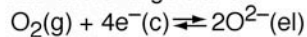
Reversible cell potential is determined entirely from thermodynamics of the gas streams

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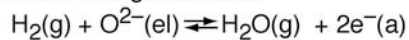
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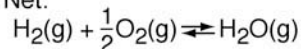
Cathode charge transfer:



Anode charge transfer:



Net:



Reversible cell potential

$$E_{\text{rev}} = E_{\text{c}} - E_{\text{a}} = \frac{1}{2F} \left[\mu_{\text{H}_2} + \frac{1}{2}\mu_{\text{O}_2} - \mu_{\text{H}_2\text{O}} \right]$$

where $\tilde{\mu}_{\text{O}^{2-}, \text{a}} = \tilde{\mu}_{\text{O}^{2-}, \text{c}}$ at equilibrium

For ideal gases

$$\mu_k = \mu_k^\circ + RT \ln p_k$$

$$\Delta G^\circ = \mu_{\text{H}_2\text{O}}^\circ - \mu_{\text{H}_2}^\circ - \frac{1}{2}\mu_{\text{O}_2}^\circ$$

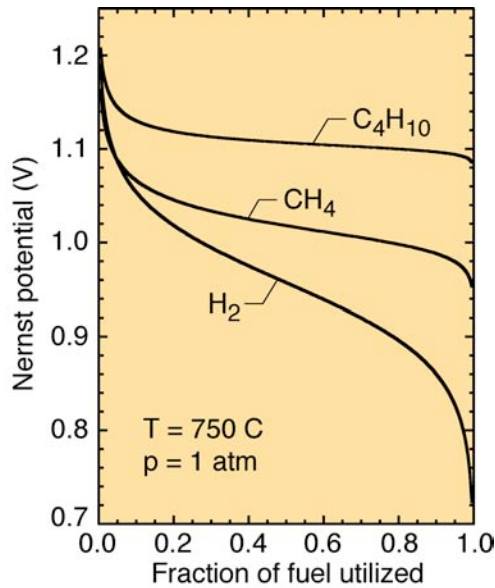
$$E_{\text{rev}} = -\frac{\Delta G^\circ}{2F} + \frac{RT}{2F} \ln \frac{p_{\text{H}_2} p_{\text{O}_2}^{1/2}}{p_{\text{H}_2\text{O}}}$$



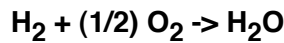
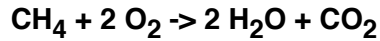
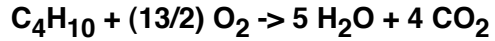
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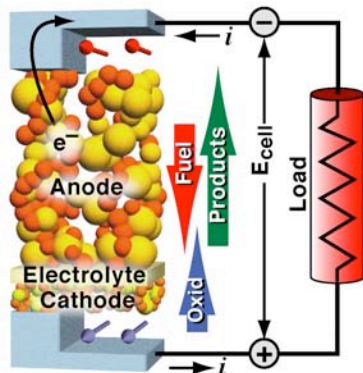
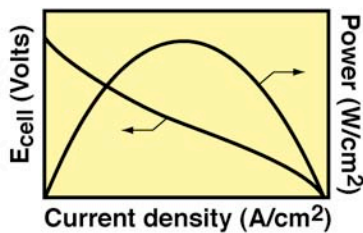
The electrical potential of the cell depends on the fuel type and fuel dilution



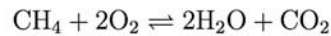
Assuming direct oxidation



Irreversible losses, fuel depletion, and fuel utilization serve to reduce fuel-cell efficiency



Global oxidation reaction



Reversible thermodynamic efficiency

$$\varepsilon_{t,rev} = \frac{\Delta G}{\Delta H} = \frac{\Delta G^\circ}{\Delta H^\circ} + \frac{RT}{\Delta H^\circ} \ln \prod_k p_k^{\nu_k} \approx 90\%$$

$$\varepsilon_{carnot} = 1 - \frac{T}{T_o} < 90\%$$

Achieved efficiency

$$\varepsilon = \frac{W_{elec}}{\dot{m}(h_{in} - h_{ox})} = \frac{\int E_{cell} i(x) dx}{\dot{m}(h_{in} - h_{ox})} \approx 50\%$$

Thermodynamic and Utilization efficiency

$$\varepsilon = \varepsilon_t \varepsilon_f$$

$$\varepsilon_t = \frac{W_{elec}}{W_{elec} + Q} = \frac{W_{elec}}{\dot{m}(h_{in} - h_{out})}$$

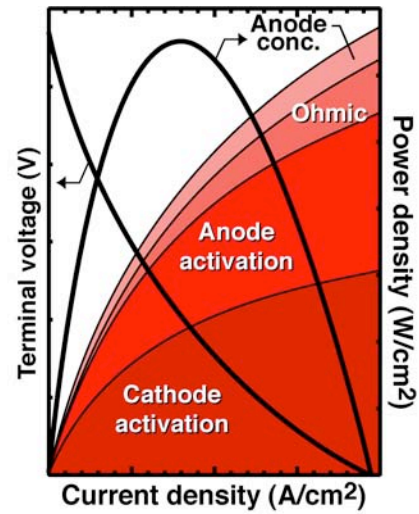
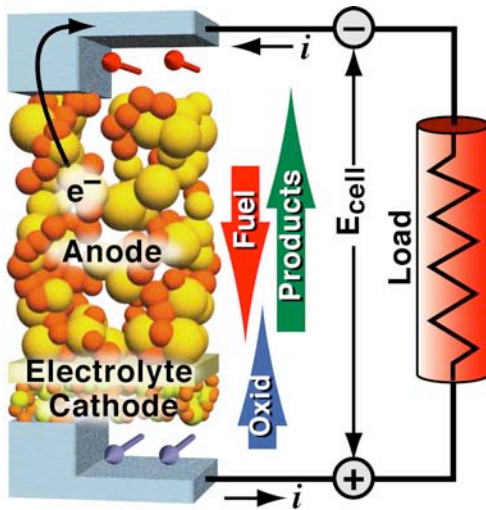
$$\varepsilon_f = \frac{(h_{in} - h_{out})}{(h_{in} - h_{ox})}$$



Cell performance depends on the chemical potential of fuel and oxidizer and on internal losses

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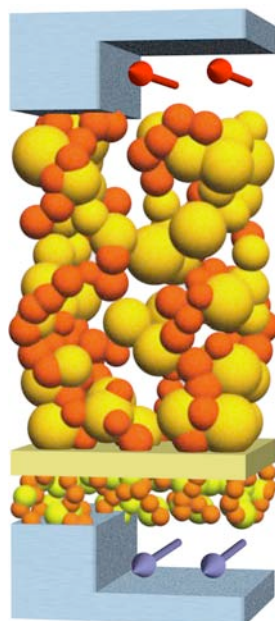
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The ohmic overpotential through the electrolyte depends greatly on temperature

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Ohmic overpotential

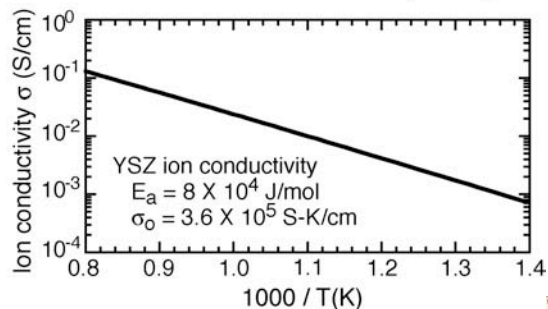
$$\eta_{ohm} = iR_{el}$$

Electrolyte resistance

$$R_{el} = \frac{L_{el}}{\sigma_{el}}$$

Electrolyte ion conductivity

$$\sigma_{el} = \sigma_0 T^{-1} \exp\left(-\frac{E_{el}}{RT}\right)$$



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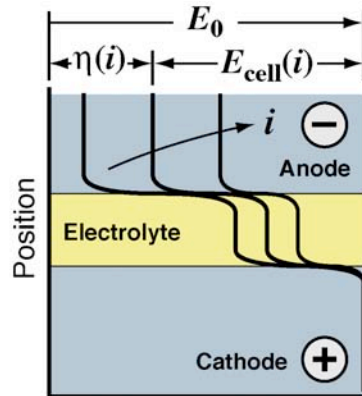
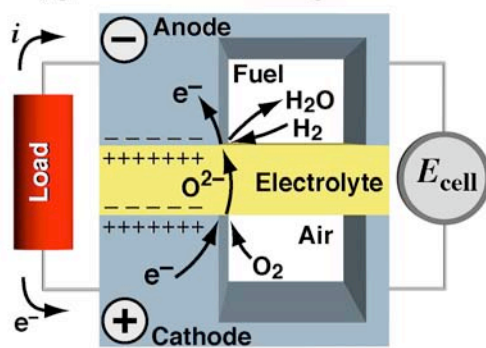


Activation overpotentials represent the chemical energy needed to overcome charge-transfer barriers

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Oxygen-ion conducting membrane



Electric potential

Overpotential $\eta(i)$ is relative to the equilibrium potential: $E_{cell} = E_{eq} - \eta$

Exchange current density is at equilibrium potential: $i_0 = i_f = i_r$

Butler-Volmer equation:

$$i = i_f - i_r = i_0 \left[\exp\left(\frac{\alpha F \eta}{RT}\right) - \exp\left(-\frac{(1-\alpha) F \eta}{RT}\right) \right]; \quad i_0 = i_0^0(T) \prod_{k=1}^K [X_k]^{\gamma_k}$$



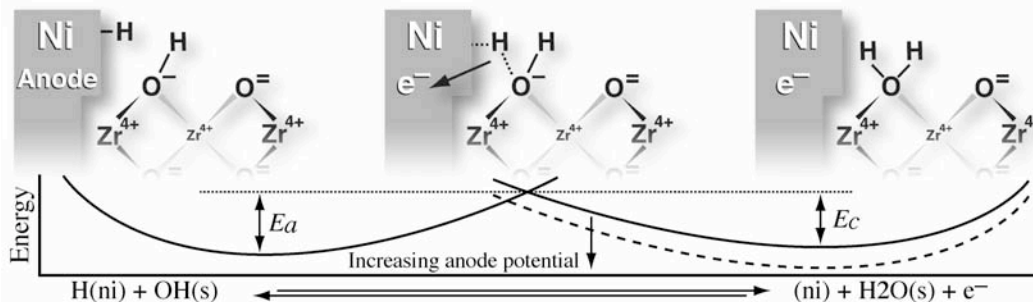
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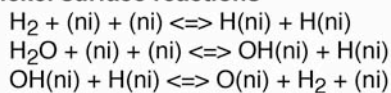
There is great uncertainty in the details of elementary charge-transfer chemical reaction mechanisms

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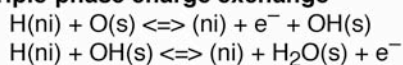
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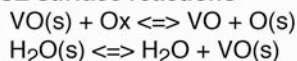
Nickel surface reactions



Triple-phase charge exchange



YSZ surface reactions



Surface and bulk species

(ni)	Empty Ni site
H(ni)	H adsorbed on Ni
OH(ni)	OH adsorbed on Ni
Ox	Bulk oxygen ion, charge = -2
VO	Bulk oxygen vacancy
VO(s)	Oxygen vacancy on YSZ
O(s)	Surface O ion, charge = -2
H ₂ O(s)	Surface H ₂ O
OH(s)	Surface OH, charge = -1



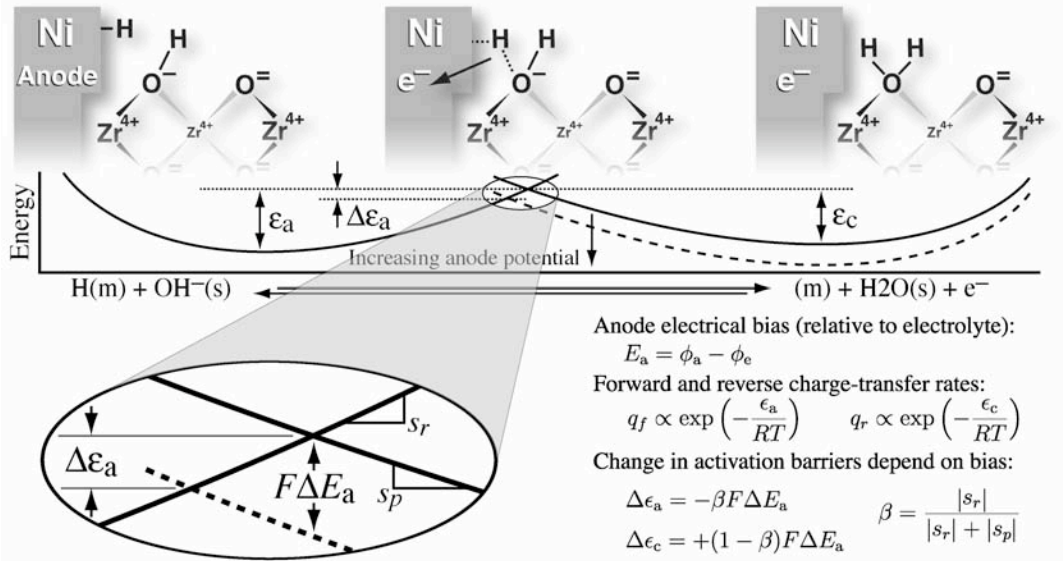
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The electric-potential bias affects the activation barriers to charge-transfer

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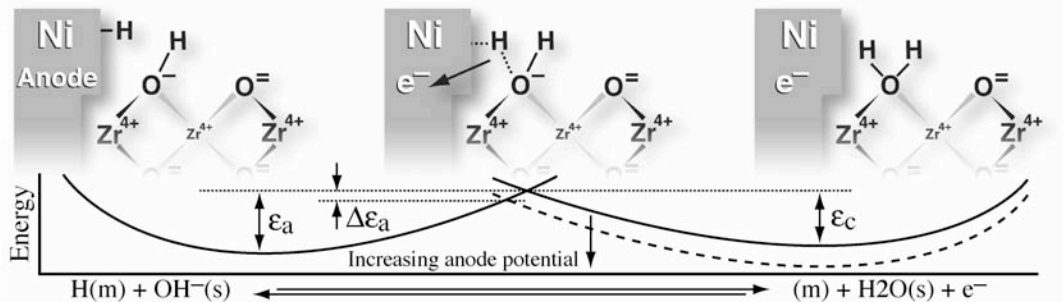
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The Butler-Volmer form of the charge-transfer rates can be derived from mass-action concepts

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Rate of progress:

$$q = L_{tpb} \left[k_a(T) \theta_H \theta_{OH} e^{\beta F E_a / RT} - k_c(T) \theta_m \theta_w e^{-(1-\beta) F E_a / RT} \right]$$

Thermal rate constants and coverages:

$$k_a(T), k_c(T), \theta_H, \theta_{OH}, \theta_m, \theta_w$$

Microscopic reversibility at $E_a = 0$:

$$k_a(T)/k_c(T) = K_p(T) = \exp(-\Delta G^\circ / RT)$$

Equilibrium electric potential:

$$E_{a,eq} = \frac{\Delta G^\circ(T)}{F} - \frac{RT}{F} \ln \left(\frac{\theta_H \theta_{OH}}{\theta_m \theta_w} \right)$$

Define overpotential: $\eta \equiv E_a - E_{a,eq}$

Current density in Butler-Volmer form:

$$i = i_0 \left[e^{\beta F \eta / RT} - e^{-(1-\beta) F \eta / RT} \right]$$

Exchange current density:

$$i_0 = F L_{tpb} k_a e^{\beta \Delta G^\circ(T) / RT} (\theta_H \theta_{OH})^{1-\beta} (\theta_w \theta_m)^\beta$$

Butler-Volmer reaction orders are different from elementary orders

• Electric-potential difference versus Overpotential



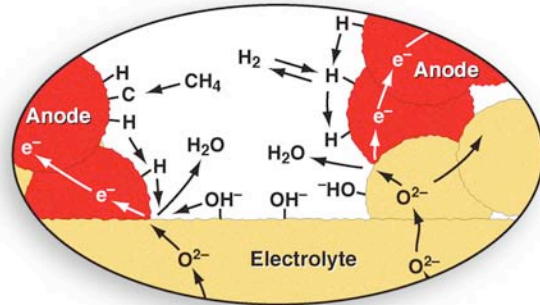
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Estimates of adsorption, desorption, and diffusion assist estimating the extent of the three-phase regions

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Steady-state H coverage (700°C):

$$\theta_H = \frac{(p_{H_2}/p^*)^{1/2}}{1 + (p_{H_2}/p^*)^{1/2}} \approx 0.45$$

Mean lifetime of chemisorbed H (700°C):

$$\tau_H = \frac{\exp(E_d/RT)}{\nu_d \theta_H} \approx 12 \text{ ns}$$

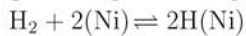
Diffusion of H on Ni:

$$D_H \approx 0.0025 \exp(-1762/T) \text{ cm}^2/\text{s}$$

Diffusion length scale (700°C):

$$\ell_d \approx \sqrt{D_H \tau_H} \approx 20 \text{ nm}$$

Hydrogen adsorption/desorption on Ni



Adsorption sticking probability: $\gamma \approx 0.1$

Desorption rate: $q_d \approx n_0 \nu_d \exp(-E_d/RT) \theta_H^2$

Most adsorbed H does not participate in charge transfer
 • Benefits to making nano-dispersed electrodes



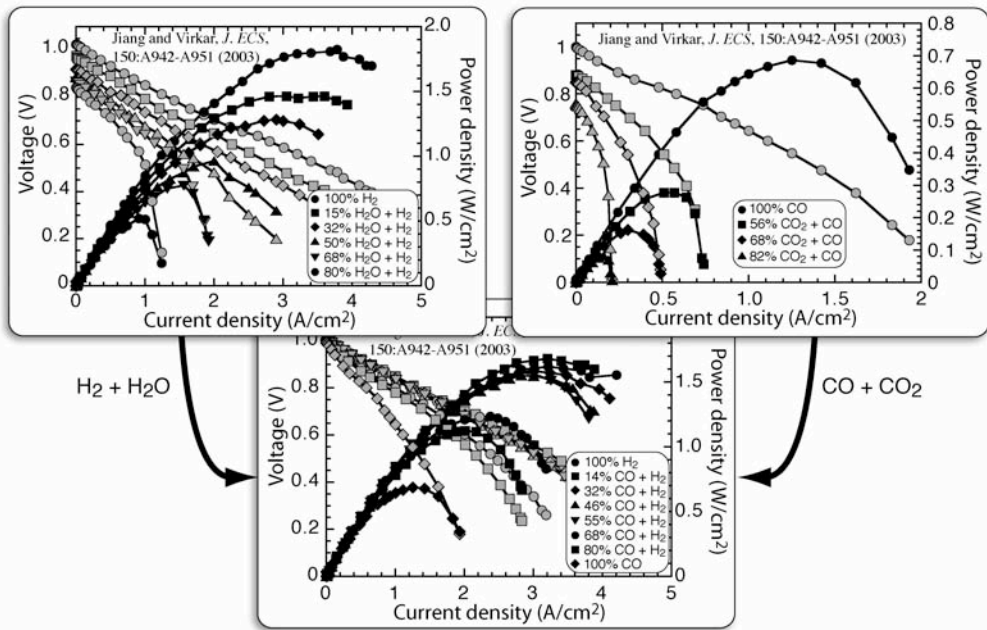
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To what extent are parallel charge-exchange pathways coupled ?

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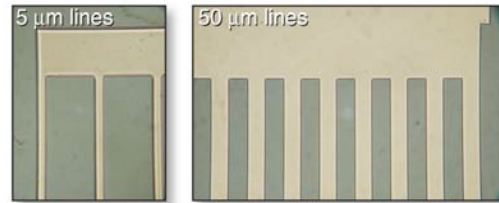
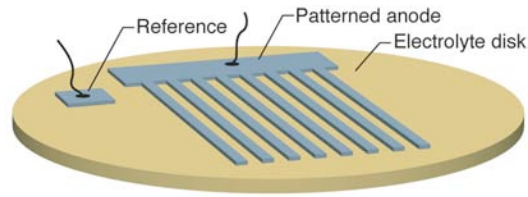
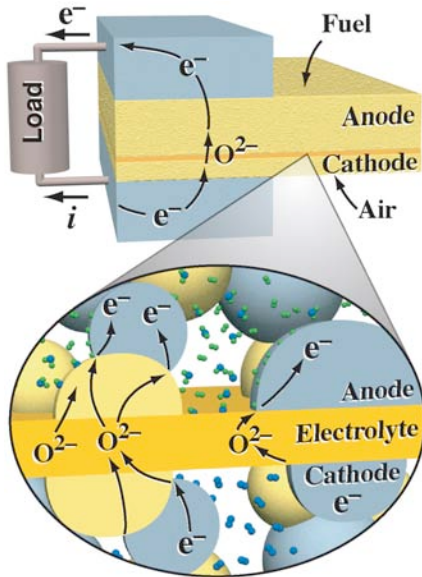
30_ICS_7/04.p24



Pattern anodes can expose chemical processes that are obscured from observation in a fuel cell

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Pattern anode SEM images courtesy of Profs. G. Jackson, R. Walker, and B. Eichhorn, University of Maryland



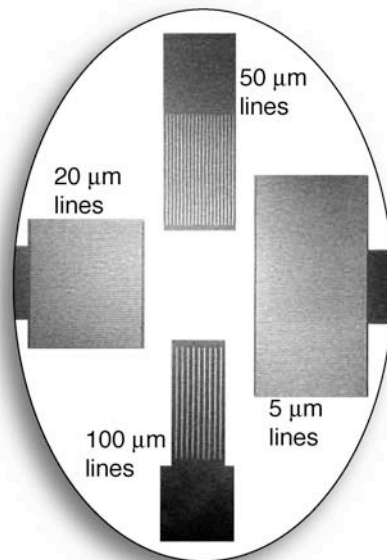
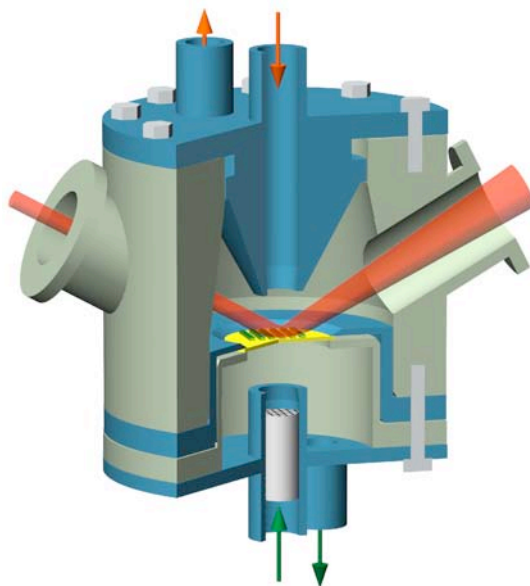
30_ICS_7/04.p25



Microfabrication technology is used to make well defined three-phase boundaries

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From the laboratory of Profs. G. Jackson, R. Walker, and B. Eichhorn (University of Maryland)



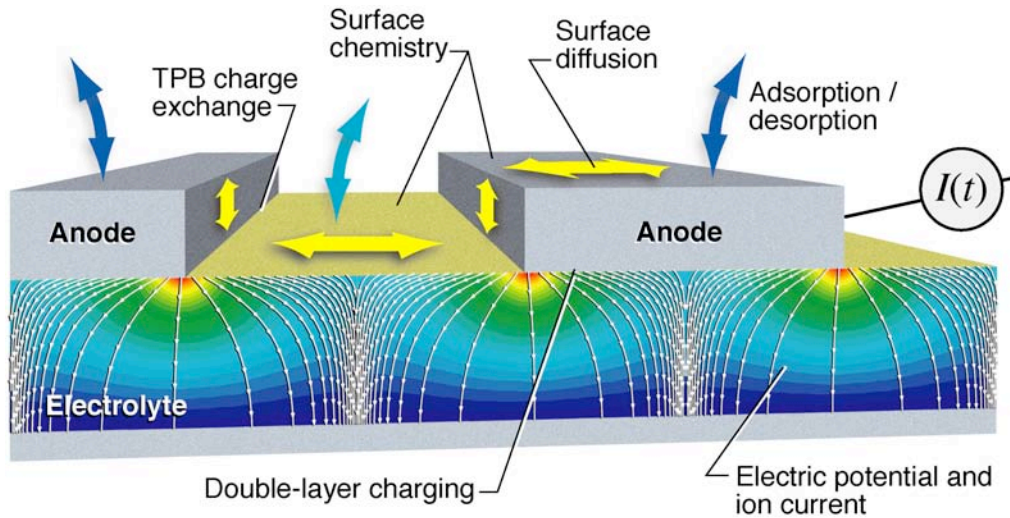
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Patterned-anode models assist interpreting experimental electrochemical observations

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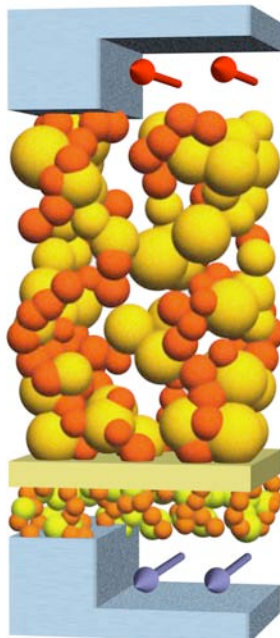
30_IC5_7/04.p27



Current-dependent losses (overpotentials) reduce the actual cell voltage during operation

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$$E_{\text{cell}} = E - \eta_{\text{conc,a}} - \eta_{\text{act,a}} - \eta_{\text{ohm}} - \eta_{\text{conc,c}} - \eta_{\text{act,c}} - \eta_{\text{interface}} - \eta_{\text{leakage}}$$

Concentration overpotentials

- Species transport through electrodes

Activation overpotentials

- Electrochemistry at TPB

Ohmic overpotential

- Resistive losses in electrolyte

Interface overpotentials

- Resistance at materials interfaces

Leakage overpotential

- Electrical conduction in electrolyte



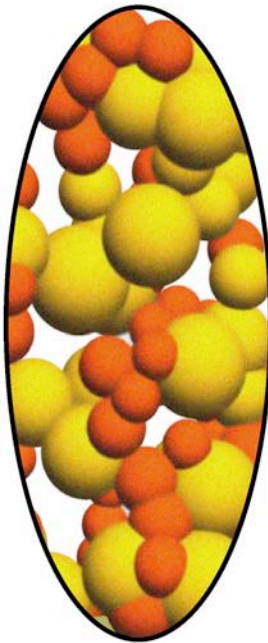
30_IC5_7/04.p28



The Dusty-Gas model considers that the mean-free path length is comparable to the pore size

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Dusty-gas model

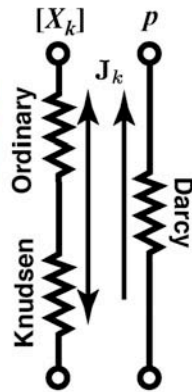
$$\sum_{\ell \neq k} \frac{[X_\ell] \mathbf{J}_k - [X_k] \mathbf{J}_\ell}{[X_T] D_{k\ell}^e} + \frac{\mathbf{J}_k}{D_{k,Kn}^e} = -\nabla[X_k] - \frac{[X_k]}{D_{k,Kn}^e} \frac{B_g}{\mu} \nabla p$$

Effective Binary and Knudsen diffusion

$$D_{k\ell}^e = \frac{\phi_g}{\tau_g} D_{k\ell} \quad D_{k,Kn}^e = \frac{4}{3} \frac{r_p \phi_g}{\tau_g} \sqrt{\frac{8RT}{\pi W_k}}$$

Permeability (Kozeny-Carman)

$$B_g = \frac{\phi_g^3 d_p^2}{72 \tau_g (1 - \phi_g)^2}$$



- | | | | |
|----------------|---------------|----------|-------------------|
| \mathbf{J}_k | Molar flux | ϕ_g | Porosity |
| $[X_k]$ | Concentration | τ_g | Tortuosity |
| p | Pressure | r_p | Pore radius |
| | | d_p | Particle diameter |



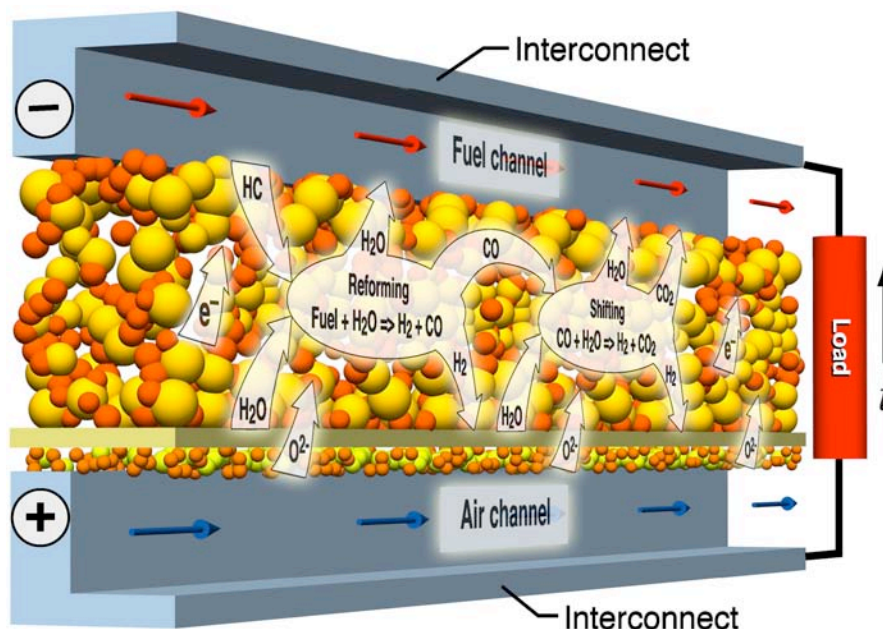
30_ICS_7/04.p29



What is the role of the anode structure in promoting reforming, shifting, and CPOX?

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30_ICS_7/04.p30



The models are capable of handling elementary heterogeneous reforming/CPOX chemistry

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Reaction	A^*	E_a^*		
Adsorption:				
1. $H_2 + Ni(s) + Ni(s) \rightarrow H(s) + H(s)$	$1.000 \cdot 10^{-21}$	0.0	$(s) \rightarrow CO(s) + O(s)$	$3.000 \cdot 10^{23}$
2. $O_2 + Ni(s) + Ni(s) \rightarrow O(s) + O(s)$	$1.000 \cdot 10^{-21}$	0.0	$(s) \rightarrow CH_3(s) + H(s)$	$3.700 \cdot 10^{21}$
3. $CH_4 + Ni(s) \rightarrow CH_4(s)$	$8.000 \cdot 10^{-31}$	0.0	$(s) \rightarrow CH_4(s) + Ni(s)$	$3.700 \cdot 10^{21}$
4. $H_2O + Ni(s) \rightarrow H_2O(s)$	$1.000 \cdot 10^{-11}$	0.0	$(s) \rightarrow CH_2(s) + H(s)$	$3.700 \cdot 10^{24}$
5. $CO_2 + Ni(s) \rightarrow CO_2(s)$	$1.000 \cdot 10^{-51}$	0.0	$(s) \rightarrow CH_3(s) + Ni(s)$	$3.700 \cdot 10^{21}$
Desorption:				
6. $CO + Ni(s) \rightarrow CO(s)$	$5.000 \cdot 10^{-11}$	0.0	$(s) \rightarrow CH(s) + H(s)$	$3.700 \cdot 10^{24}$
7. $H(s) + H(s) \rightarrow Ni(s) + Ni(s) + H_2$	$3.000 \cdot 10^{21}$	98.0	$(s) \rightarrow C(s) + H(s)$	$3.700 \cdot 10^{21}$
8. $O(s) + O(s) \rightarrow Ni(s) + Ni(s) + O_2$	$1.300 \cdot 10^{22}$	464.0	$(s) \rightarrow CH_3(s) + OH(s)$	$1.700 \cdot 10^{24}$
9. $H_2O(s) \rightarrow H_2O + Ni(s)$	$6.000 \cdot 10^{13}$	68.9	$H(s) \rightarrow CH_4(s) + O(s)$	$3.700 \cdot 10^{21}$
10. $CO(s) \rightarrow CO + Ni(s)$	$1.000 \cdot 10^{13}$	122.4	$(s) \rightarrow CH_2(s) + OH(s)$	$3.700 \cdot 10^{24}$
Surface reaction:				
11. $CO_2(s) \rightarrow CO_2 + Ni(s)$	$1.000 \cdot 10^8$	27.3	$H(s) \rightarrow CH_3(s) + O(s)$	$3.700 \cdot 10^{21}$
12. $CH_4(s) \rightarrow CH_4 + Ni(s)$	$2.000 \cdot 10^{14}$	25.1	$(s) \rightarrow CH(s) + OH(s)$	$3.700 \cdot 10^{24}$
13. $H(s) + O(s) \rightarrow OH(s) + Ni(s)$	$5.000 \cdot 10^{22}$	97.9	$(s) \rightarrow CH_2(s) + O(s)$	$3.700 \cdot 10^{21}$
14. $OH(s) + Ni(s) \rightarrow H(s) + O(s)$	$3.000 \cdot 10^{20}$	34.3	$(s) \rightarrow C(s) + OH(s)$	$3.700 \cdot 10^{21}$
15. $H(s) + OH(s) \rightarrow H_2O(s) + Ni(s)$	$3.000 \cdot 10^{20}$	42.7	$(s) \rightarrow CH(s) + O(s)$	$3.700 \cdot 10^{21}$
16. $H_2O(s) + Ni(s) \rightarrow H(s) + OH(s)$	$3.000 \cdot 10^{22}$	87.0	$(s) \rightarrow HCO(s) + Ni(s)$	$5.000 \cdot 10^{19}$
17. $OH(s) + OH(s) \rightarrow H_2O(s) + O(s)$	$3.000 \cdot 10^{21}$	100.0	$(s) \rightarrow CO(s) + H(s)$	$3.700 \cdot 10^{21}$
18. $H_2O(s) + O(s) \rightarrow OH(s) + OH(s)$	$3.000 \cdot 10^{21}$	207.5		
19. $C(s) + O(s) \rightarrow CO(s) + Ni(s)$	$5.200 \cdot 10^{23}$	148.1		
20. $CO(s) + Ni(s) \rightarrow C(s) + O(s)$	$2.500 \cdot 10^{21}$	139.7		
21. $CO(s) + O(s) \rightarrow CO_2(s) + Ni(s)$	$2.000 \cdot 10^{20}$	123.6		

Parameters for the rate constants written in the form: $A^* \exp(-E_a^*/RT)$. The units of A^* are given in terms of moles, seconds, and E_a^* is in kJ/mol.

Parameters 20 and 41, -0.97 for reactions 22 and 39.

Site fraction (e.g., $\theta_{CO(s)}$) is specified as a site fraction. Surface site density is $\Gamma = 2.60 \times 10^{-9}$ mol/cm².

Reaction mechanism from Prof. Olaf Deutschmann, University of Karlsruhe



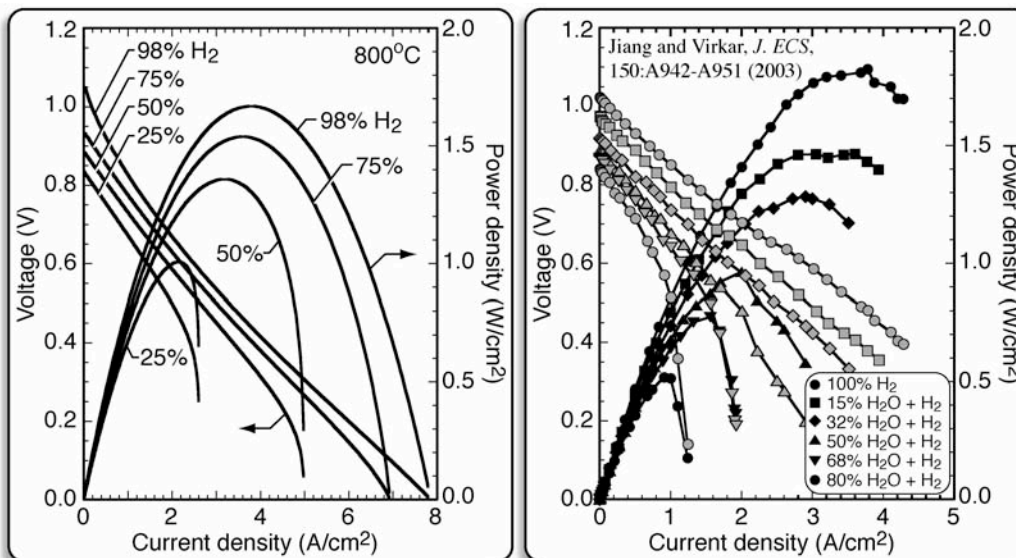
30_ICS_7/04.p31



MEA models do a good job of representing measured electrochemical performance

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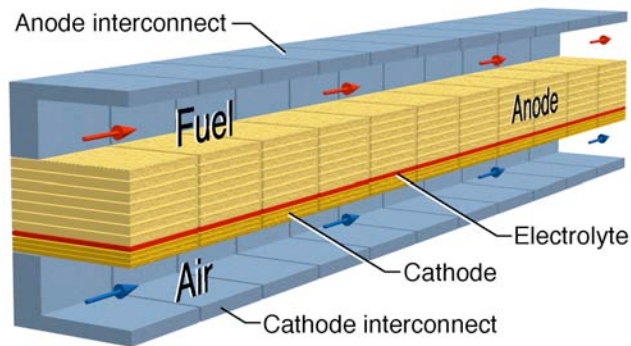
30_ICS_7/04.p32



Channel models couple flow, porous transport, chemistry, and electrochemistry

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Channel flow

- Plug flow is usually appropriate
- Mass exchange with anode

Anode transport and chemistry

- Gas and surface species
- Porous-media transport
- Elementary surface chemistry

Electrochemistry

- Charge transfer rates
- Ion transport

Finite-volume discretization

- Computational solution



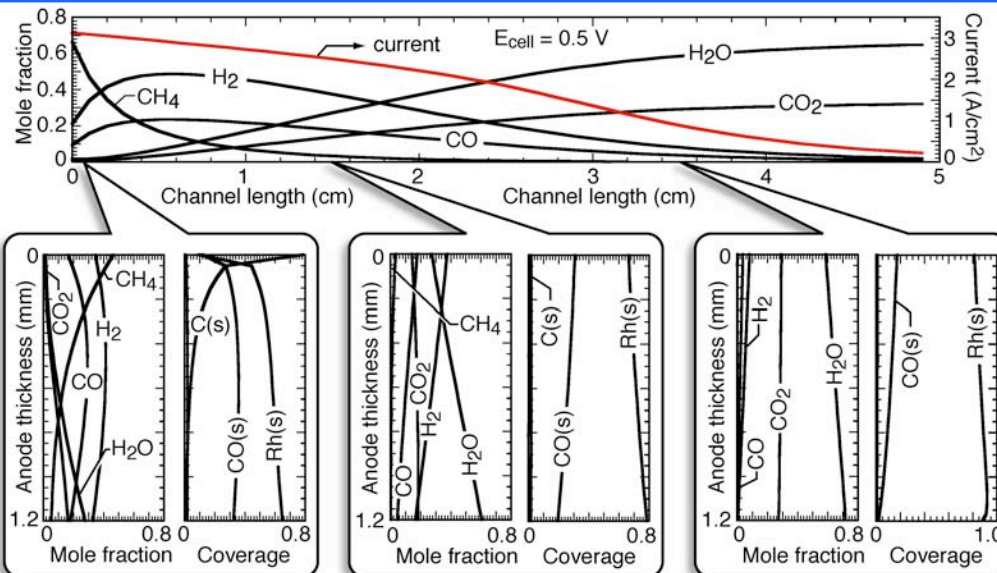
30_IC5_7/04.p33



With appropriate catalysts, there can be significant reforming within the anodes

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Anode Inlet: 97% CH₄, 3% H₂O, 12.5 cm/s, 800°C, 1 atm.
Cathode: Air



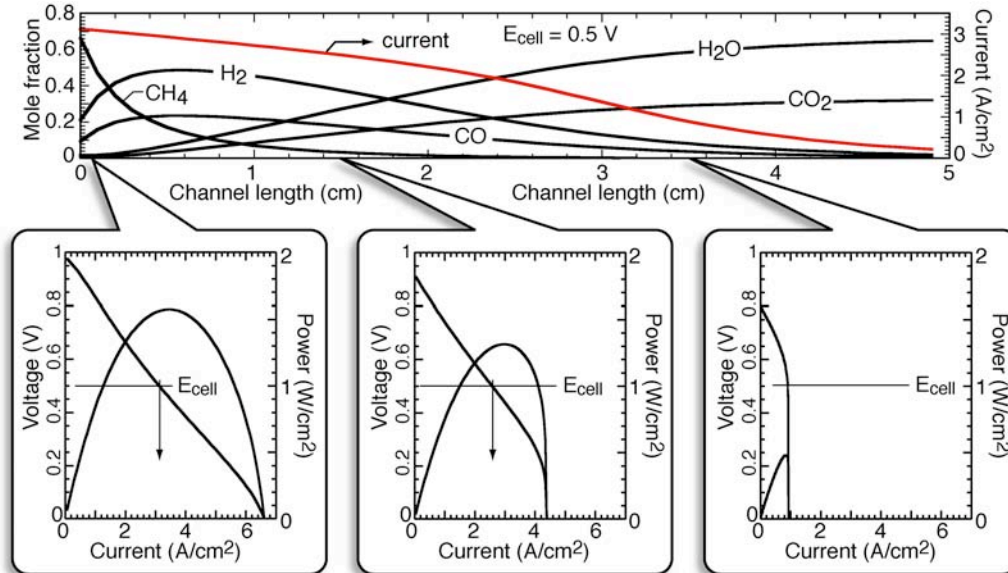
30_IC5_7/04.p34



The local voltage-current characteristics of the MEA vary along the channel because of fuel dilution

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Anode Inlet: 97% CH₄, 3% H₂O, 12.5 cm/s, 800 °C, 1 atm.
Cathode: Air



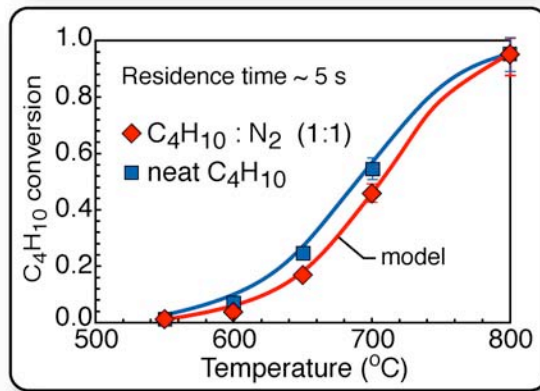
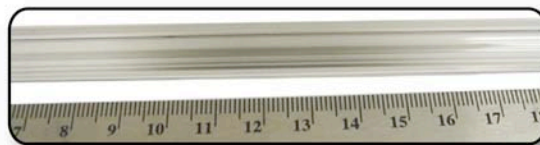
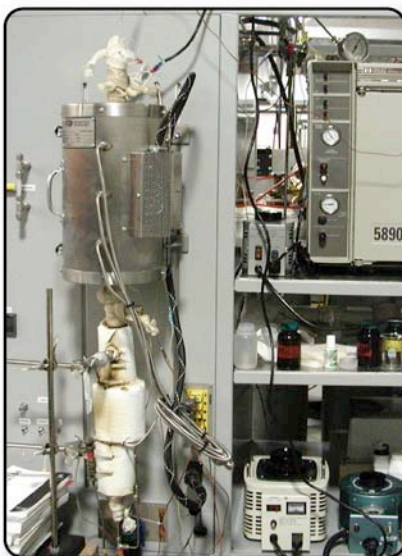
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Homogeneous chemistry models predict fuel conversion and deposits

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From the laboratory of Prof. A.M. Dean (Colorado School of Mines)

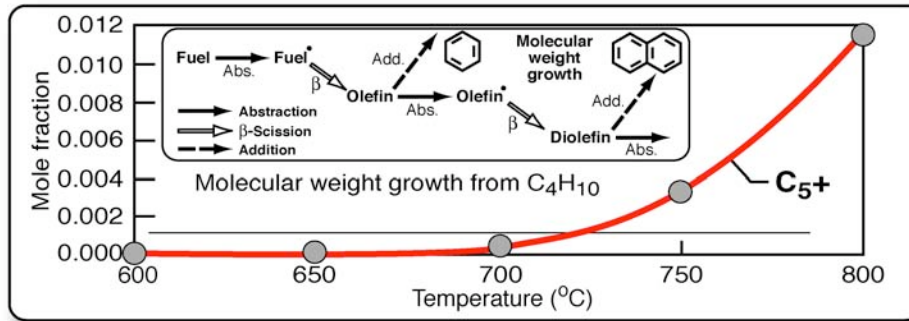
30_IC5_7/04.p36



Homogeneous fuel pyrolysis can lead to the formation of polyaromatic deposits

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- Initial steps lead to production of smaller unsaturated species
 - Results from **hydrogen-abstraction**, **β-scission** sequences
- Molecular weight growth (**deposit formation**) occurs at later times
 - As unsaturates concentrations increase, **radical-addition** reactions become more important
 - As resonantly-stabilized radical concentrations increase, **recombination** reactions become important



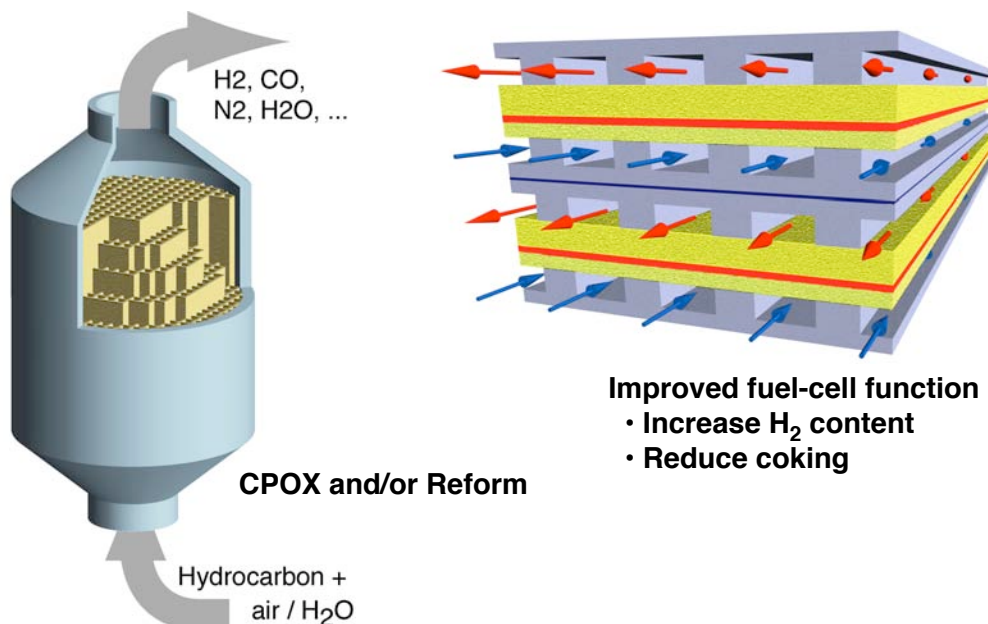
30_IC3_7/04.p37



Upstream fuel processing can help to reduce coking and fouling

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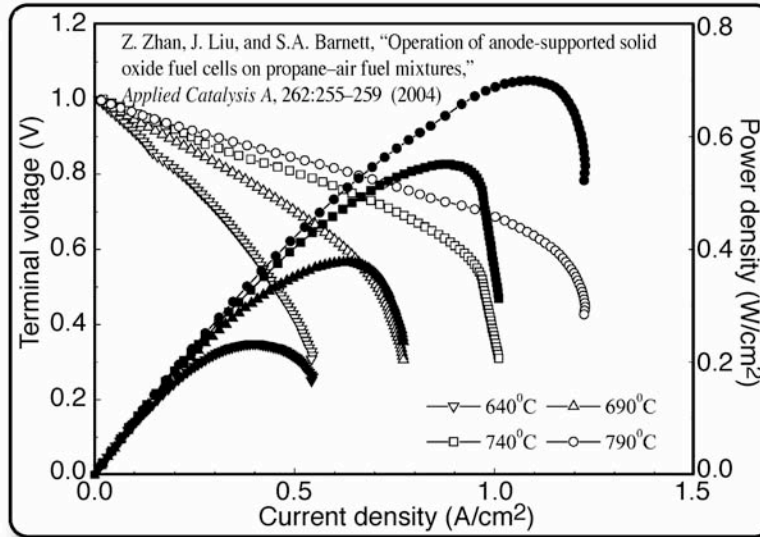
30_IC3_7/04.p38



Recently reported results provide strong evidence for internal CPOX

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Anode-supported cell: Ni-YSZ | YSZ | LSCF-GDC, LSCF
 Fuel: 10% C₃H₈, 18.7% O₂, 70.6% Ar
 Oxidizer: air



30_IC3_7/04.p39



Small SOFC systems can operate with clean kerosene fuel

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CPOX



Air blower



Fuel pump



Recuperator

20 Watt system designed and built by ITN Energy Systems, Inc. and Mesoscopic Devices, Inc.



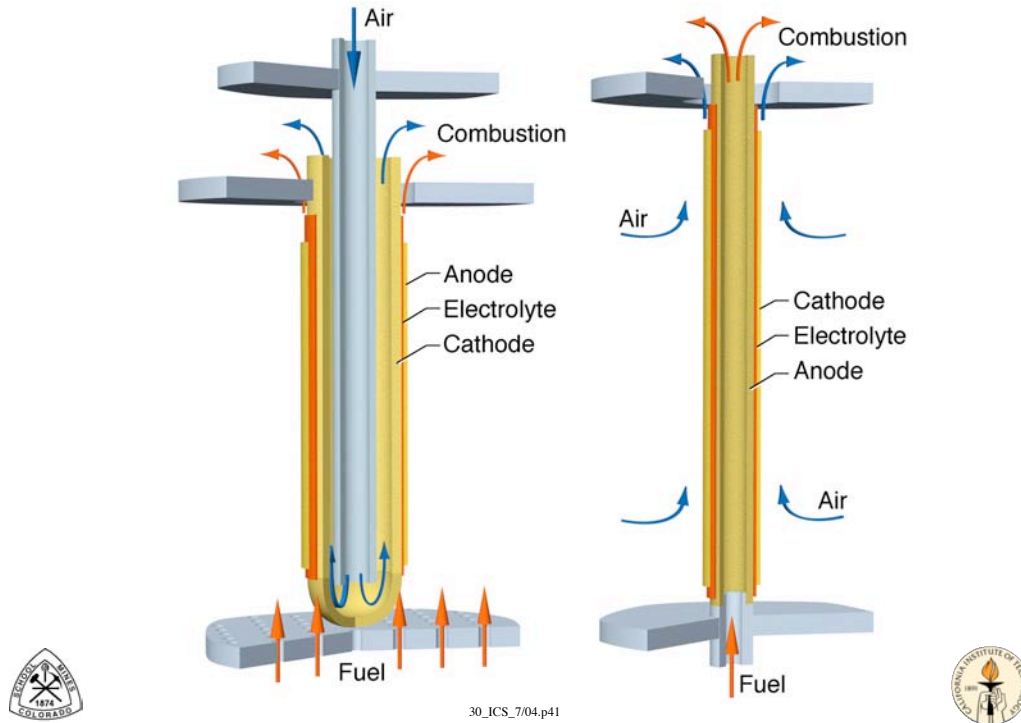
30_IC3_7/04.p40



There are several tubular configurations that offer alternatives to planar systems

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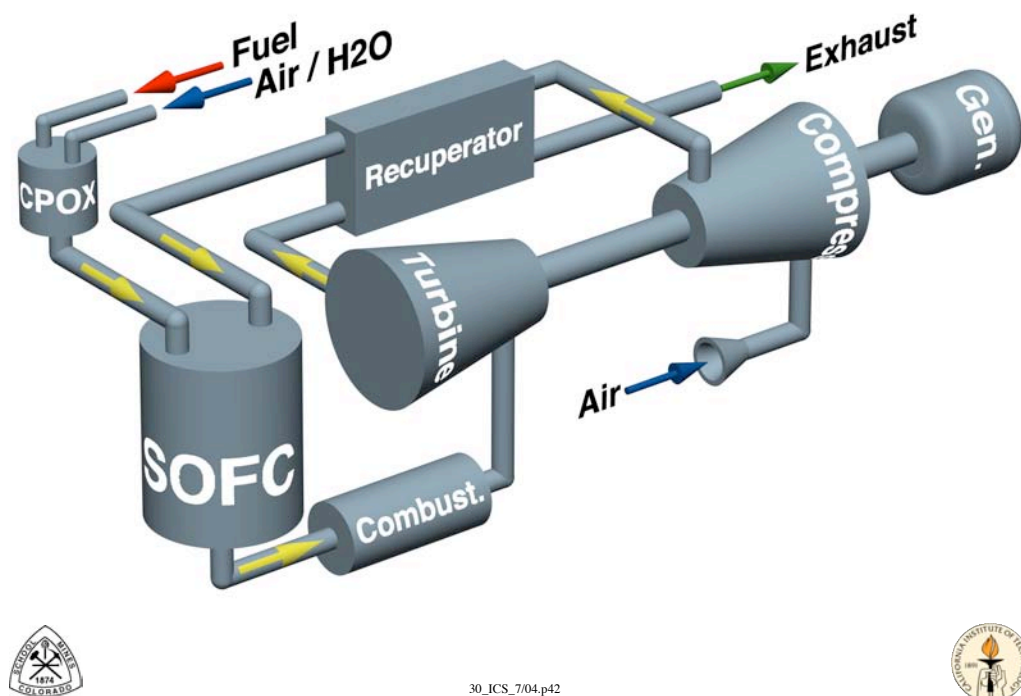
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Hybrid cycles can offer overall system efficiencies of over 70%

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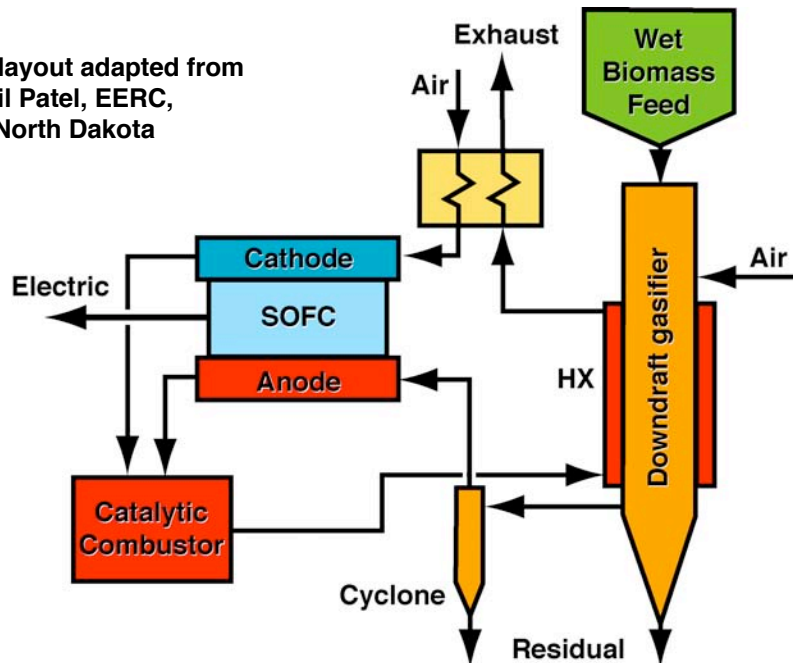


Biomass gasification and SOFC can be integrated into a hybrid system

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System layout adapted from
Dr. Nikhil Patel, EERC,
Univ. of North Dakota



30_IC5_7/04.p43



There are a great many research opportunities

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Elementary electrochemical kinetics mechanisms and formalism

- Charge-transfer processes and kinetics
- Transport by surface diffusion, including field effects
- Local three-phase boundary geometry
- Selective heterogeneous and catalytic reactions
- Thermal and electrochemical competitions (e.g., H on surface)

Coking propensity and deposit formation

- Influence of catalysts, including functionally graded systems
- Influence of temperature, residence time, fuel mixes, etc.

In-situ fuel-altering processes in channels and porous electrodes

- Partial oxidation and reforming
- Functionally graded materials

Hybrid systems

- Heat engines or Combined heat and power
- Biofuels

Many materials issues



30_IC5_7/04.p44



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